

Receiving Report

Date: 7-7-27Batch No: 138161Supplier: menrolDart P/O: 367161

Packing Slip: Yes No
Invoice: Yes No
Receipt: Cash Cr
New Supplier Yes No

Release Note Attached: Yes No N/A
Waybill Attached: Yes No
Shipment Complete: Yes No N/A
QC18 Inspection _____
Work Order _____

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Rec'd	Quantity Short	Quantity Inspected	Quantity Rejected	Comment / NCR Number

Initials of Receiver

QC12



Production/Admin:

Date _____

Location _____

Received/Costing _____

Initial _____



H:\FC\3MS\Purchasing\approved purch\RECREPORT Rev F





Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36716

Purchase Order Date 6/15/2017
PO Print Date 6/15/2017

Page Number 4 of 7

Order From:
MONROE AEROSPACE
399 EAST DRIVE
MELBOURNE, FLORIDA 32904
USA

VU-EC001

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone
Ship To Contact
Ship To Phone
Ship Via:
Ship Acct:

Buyer Chantal Lavoie
Customer POID 10127-2607
Customer Tax # Net 30
Terms USD
Currency FCA - (Free Carrier)
FOB

11 MS20470AD4-4

Rivet, Universal Head

6/20/2017
Yes
6/20/2017

2,069.00
Each

Line Total:

\$18.01

\$0.01

\$20.69

17.67

12 MS21042L06

Nut

6/20/2017 FN
Yes
6/20/2017

100.00
Each

\$0.15

\$15.00

13 MS21042L08

Nut

6/20/2017 FN
Yes
6/20/2017

100.00
Each

\$0.15

\$15.00

Line Total:

\$15.00

Note:

6/15/2017



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1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

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Page Number 6 of 7

Order From :

MONROE AEROSPACE
399 EAST DRIVE
MELBOURNE, FLORIDA 32904
USA

VU-EC001

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 1-321-727-0047

Buyer Chantal Lavoie

Ship To Contact

Ship To Phone

Ship Via: FedEx Economy collect

Customer POID

10127-2607

Customer Tax #

Net 30

Terms

Currency

USD

FOB

FCA - (Free Carrier)

Ship Acct:

18 QS200-44S	CLAMP	6/20/2017	10.00	Line Total:	\$2.00
		Yes	Each		\$1.90
		6/20/2017			\$19.00

71401-45	PROCUREMENT QUALITY CLAUSES	6/20/2017	1.00	Line Total:	\$19.00
		No		\$0.00	\$0.00
		6/20/2017			

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A032 PUBLIC LAW 101-592 FASTENER QUALITY ACT
A033 STATEMENT OF CONFORMITY/TEST RECORDS
FOR NAS, AN and MS FASTENERS
A040 NOTIFICATION OF QUALITY ESCAPE
A041 QUALITY MANAGEMENT SYSTEM
A043 RETENTION OF QUALITY DOCUMENTATION

Line Total: \$0.00

Note:



MONROE TAX ID: 47-3784072

Invoice

INVOICE #: 607325

DATE PRINTED: 7/20/2017

TIME: 2:58:20 PM

OF ITEMS: 1

PAGE: 1

TO: DART AEROSPACE LTD.
ACCTS. PAYABLE
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7
CANADA

ATTN: CHANTAL LAVOIE
Ph: 613.632.3336 Fax: 613.632.5246

SHIP TO: DART AEROSPACE LTD.
ATTN: RECEIVING
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7
Canada

INVOICE DATE: 7/20/2017

TERMS: NET 30

WEIGHT: 1.5

SHIP VIA: 113- FX INT ECONOMY

ORDER DATE: 6/15/2017

CUST PO: PO36716

OF BOXES:

SHIP DATE: 7/20/2017

FOB: MELBOURNE, FL

SHIPMENT #: 0

SALES ORDER #: 535442

AWB: 665765296745

YOUR MONROE ACCOUNT REP: Luis Sepulveda

CUSTOMER #: 16754

ITEM	PART NUMBER/DESCRIPTION	SHIPPED	B/O	CD	UNIT PRICE	UOM	TOTAL AMT
11	MS20470AD4-4 SOLID RIVET ECCN#: 9A991 SCHB#: 7616.10.3000 MFR: ALLFAST	1.00	0.00	NE	17.7900	LB	\$17.790

*** Order Complete ***

SPECIAL INSTRUCTIONS:

We Thank You For Your Continued Business!

SUB TOTAL:	\$17.790
TAX TOTAL:	\$0.000
MISC CHARGE:	\$0.000
FREIGHT:	\$0.000
TOTAL:	\$17.79
	USD

ECAS, LLC dba MONROE AEROSPACE

399 EAST DRIVE MELBOURNE, FL 32904 PH: 800.330.3975 FAX: 321.727.7331



CERTIFICATE OF CONFORMITY

NO: 607325

BILL TO:
DART AEROSPACE LTD.
ACCTS. PAYABLE
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7

SHIP TO:
DART AEROSPACE LTD.
ATTN: RECEIVING
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7

CUSTOMER PO	SHIP DATE	AIRWAY BILL/TRACKING #
PO36716	7/20/2017	665765296745

PART NO:	Description	CND	QTY	S/L	
MS20470AD4-4 REV: 2	SOLID RIVET Customer Reference:	NE	1	90	LOT: S170602003M MFR: ALLFAST

CONDITIONS: NE - New OH-OVERHAULED RP-REPAIRED SV-SERVICEABLE

We hereby certify that the items that are a part of this Purchase Order have been visually & dimensionally found to conform to all applicable standards, drawings & specifications. The liability of ECAS, LLC is limited to replacement of any item which is rejected because of a defect in material or workmanship if notified within 30 days & liability shall not exceed the invoice value. Such replacement shall constitute satisfaction of all liability.

SIGNED: _____

A handwritten signature in black ink, appearing to read 'P. J. H. J.' or a similar variation.

For and on behalf of ECAS, LLC dba MONROE AEROSPACE



Product Certification And Testing Report

Customer:
ALLFAST FASTENING SYSTEMS, INC.
 15200 DON JULIAN RD
 P.O. BOX 3166

CITY OF INDUSTRY CA 91745-1098

Date >> 5/2/2017

Customer PO No.	BWC Lot No.:	Date Shipped:
125049	31203	5/2/2017
Cust Item ID :M-151-4		

BWC Item No.
2H1265615604050

Description:
**.1265" DIA. + .001" - .0005" 2117 - H15
 ALUMINUM COLD HEADING WIRE X 30" ORBITAL 500# COIL ON
 WIRE CARRIERS.**

Specifications:
 CUST SPEC M151 REV. M
 CUST SPEC Q102 REV. G
 CUST SPEC QQ-A-430 REV. C

Alloy	Si	Fe	Cu	Mn	Mg.	Cr	Zn	Ti	Others Each	Others Total	Aluminum Remainder	Case No.	Test Results					
													lbs	Diameter (in)	Tensile (psi)	Yield (psi)	Peak Load (lbs)	Grain Size
2117	.8	.7	2.2	3.0	.20	.20	.50	.10	.25	.05	.15							

857605 .42 .40 2.9 .14 .43 .07 .13

50076-1	1,023	0.1260	33,350.0	415.9	6.0
50076-10	1,055	0.1270	33,870.0	429.0	6.0
50076-11	1,046	0.1265	33,410.0	419.9	6.0
50076-12	1,056	0.1265	33,120.0	416.2	6.0
50076-13	1,048	0.1265	33,530.0	421.5	6.0
50076-14	1,056	0.1265	32,690.0	410.9	6.0
50076-15	1,044	0.1265	33,380.0	419.5	6.0
50076-16	1,044	0.1265	33,440.0	420.3	6.0
50076-17	1,045	0.1265	32,850.0	412.9	6.0
50076-18	1,035	0.1265	32,890.0	413.4	6.0
50076-19	1,049	0.1265	32,470.0	408.1	6.0
50076-2	1,051	0.1260	33,620.0	419.2	6.0
50076-20	1,061	0.1265	33,460.0	420.5	6.0

**ALLOY VERIFICATION
 HAS BEEN PERFORMED**



ASTM GRAIN SIZE: 7.5

Beneke Wire Company

WE CERTIFY THAT SAMPLES REPRESENTING THE MATERIAL COVERED IN THIS REPORT HAVE BEEN INSPECTED AND FOUND TO MEET THE COMPOSITION LIMITS AND MECHANICAL PROPERTIES SHOWN ABOVE. ANY WARRANTY IS LIMITED TO THAT SHOWN ON BENEKE WIRE COMPANY'S STANDARD TERMS AND CONDITIONS OF SALE.

5540 National Turnpike

Louisville, KY 40214

Authorized
Signature

Shannon King, Plant Metallurgist
 Phone: (502) 367-6434

MAY 10 2017 AF 96 8421317



Product Certification And Testing Report

Customer:
ALLFAST FASTENING SYSTEMS, INC.
 15200 DON JULIAN RD
 P.O. BOX 3166

CITY OF INDUSTRY CA 91745-1098

Date >> 5/2/2017

Customer PO No.	BWC Lot No.:	Date Shipped:
125049	31203	5/2/2017
Cust Item ID :M-151-4		

BWC Item No. Description: Specifications:
 2H1265615604050 .1265" DIA. + .001" - .0005" 2117 - H15 CUST SPEC M151 REV. M
 ALUMINUM COLD HEADING WIRE X 30" ORBITAL 500# COIL ON CUST SPEC Q102 REV. G
 WIRE CARRIERS. CUST SPEC QQ-A-430 REV. C

Alloy	Chemical Limits							Others Each	Others Total	Aluminum Remainder	Case No.	Test Results					
	Si	Fe	Cu	Mn	Mg	Cr	Zn					Diameter	Tensile	Yield	Peak Load	Grain Size	
2117	.8	.7	2.2 - 3.0	.20	.20	.50	.10	.25	.05	.15		lbs	(in)	(psi)	(lbs)	EL %	
857605	.42	.40	2.9	.14	.43	.07	.13					50076-3	1,052	0.1260	33,380.0	416.2	6.0
												50076-4	1,048	0.1260	33,030.0	411.8	6.0
												50076-5	1,037	0.1260	33,480.0	417.4	6.0
												50076-6	1,050	0.1260	33,940.0	423.2	6.0
												50076-7	1,053	0.1260	32,770.0	408.6	6.0
												50076-8	1,050	0.1260	33,370.0	416.1	6.0
												50076-9	1,050	0.1260	33,490.0	417.6	6.0

Total Weight: 20951

Beneke Wire Company

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5540 National Turnpike

Louisville, KY 40214

Authorized
Signature

Shannon King, Plant Metallurgist
 Phone: (502) 367-6434

MAY 10 2017
 S421317
 96 SAE



Kaiser Aluminum Fabricated Products, LLC
600 Kaiser Drive
Heath, OH 43056-1088
740-522-1151

MAY 10 2017 AF 56 S421317
Revised Certification
CERTIFIED TEST REPORT
<http://Online.KaiserAluminum.com>

Miscellaneous Notes

Made in USA

Chemical exceptions Fe 0.30-0.7 Mercury is not a normal contaminant in aluminum alloys. Neither mercury nor any of its compounds were utilized by Kaiser Aluminum in the manufacture of this material. Actual (Act) chemical composition is from representative samples taken during the ingot casting process. Independent chemical analysis will vary from these values because of natural variation in the process and testing error. This test report shall not be reproduced, except in full, without the written approval of Kaiser Aluminum. The recording of false, fictitious, or fraudulent statements or entries on the certificate may be punished as a felony under federal law. Chemical analysis performed in accordance with ASTM E 1251-11. The Newark facility is AS9100C:2009 approved. The Newark Laboratory is NADCAP approved for chemical testing (OES).

The products you inquired and ordered are not governed by any applicable industry standard or custom specifications. They are produced, tested and released as such. By placing an order, you acknowledge and accept the full responsibility and liability for their fitness for the intended end use or end uses.

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLP ("Kaiser") hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales order acknowledgement form. Any warranty is limited to that shown on Kaiser's standard general terms and conditions.

Richard Kelly, Technical Manager

Plant Serial: 48524
Kaiser Order Number: 172585107